



*NSF International Standard /  
Green Chemistry Institute /  
American National Standard*

## NSF/GCI/ANSI 355 - 2011

Greener Chemicals and  
Processes Information



*NSF International, an independent, not-for-profit, non-governmental organization, is dedicated to being the leading global provider of public health and safety-based risk management solutions while serving the interests of all stakeholders.*

This Standard is subject to revision.  
Contact NSF to confirm this revision is current.

Users of this Standard may request clarifications and interpretations, or propose revisions by contacting:

Chair, Joint Committee on Chemicals and Processes Information  
c/o NSF International  
789 North Dixboro Road, P. O. Box 130140  
Ann Arbor, Michigan 48113-0140 USA  
Phone: (734) 769-8010  
Telex: 753215 NSF INTL  
FAX: (734) 769-0109  
E-mail: [info@nsf.org](mailto:info@nsf.org)  
Web: <http://www.nsf.org>

NSF International Standard/  
Green Chemistry Institute  
American National Standard  
for Greener Chemicals and Processes Information —

**Greener Chemicals and Processes Information**  
Gate-to-gate information on chemical products and their manufacturing processes

Standard Developer  
NSF International

**NSF International Board of Directors**

**Designated as an ANSI Standard**  
August 16, 2011

**American National Standards Institute**

Prepared by  
**The NSF Joint Committee on Chemical and Processes Information**

Recommended for Adoption by  
**The NSF Council of Public Health Consultants**

Adopted  
August 2011

Published by

**NSF International**  
P.O. Box 130140, Ann Arbor, Michigan 48113-0140, USA

For ordering copies or for making inquiries with regard to this Standard, please reference the designation "NSF/GCI/ANSI 355 - 2011."

Copyright © 2011 NSF International

Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from NSF International.

Printed in the United States of America.

## Disclaimers<sup>1</sup>

NSF, in performing its functions in accordance with its objectives, does not assume or undertake to discharge any responsibility of the manufacturer or any other party. The opinions and findings of NSF represent its professional judgment. NSF shall not be responsible to anyone for the use of or reliance upon this Standard by anyone. NSF shall not incur any obligation or liability for damages, including consequential damages, arising out of or in connection with the use, interpretation of, or reliance upon this Standard.

NSF Standards provide basic criteria to promote sanitation and protection of the public health. Provisions for mechanical and electrical safety have not been included in this Standard because governmental agencies or other national standards-setting organizations provide safety requirements.

Participation in NSF Standards development activities by regulatory agency representatives (federal, local, state) shall not constitute their agency's endorsement of NSF or any of its Standards.

Preference is given to the use of performance criteria measurable by examination or testing in NSF Standards development when such performance criteria may reasonably be used in lieu of design, materials, or construction criteria.

The illustrations, if provided, are intended to assist in understanding their adjacent standard requirements. The illustrations may not include *all* requirements for a specific product or unit, nor do they show the only method of fabricating such arrangements. Such partial drawings shall not be used to justify improper or incomplete design and construction.

Unless otherwise referenced, the annexes are not considered an integral part of NSF Standards. The annexes are provided as general guidelines to the manufacturer, regulatory agency, user, or certifying organization.

---

<sup>1</sup> The information contained in this Foreword is not part of this American National Standard (ANS) and has not been processed in accordance with ANSI's requirements for an ANS. Therefore, this Foreword may contain material that has not been subjected to public review or a consensus process. In addition, it does not contain requirements necessary for conformance to the Standard.

This page is intentionally left blank.

## Contents

1	General	1
1.1	Purpose	1
1.2	Scope	1
1.3	Guiding premises	2
1.4	Relationship with laws and regulations	2
1.5	International trade aspects	3
2	Conformance Requirements	3
2.1	Purpose	3
2.2	Intended Users of this Standard	3
2.3	Preparing a Report for Conformance	5
3	References	5
3.1	Normative references	5
3.2	Informational references	9
4	Definitions	9
5	Chemical Characteristics	13
5.1	Purpose	13
5.2	Scope	13
5.3	Characteristic Differentiation	13
5.4	Tier I Chemical Characteristics	14
5.5	Reporting Tier I Chemical Characteristics	20
5.6	Tier II – Emerging Chemical Characteristics	21
5.7	Tier III - Potential Chemical Characteristics	22
6	Chemical Processes	22
6.1	Purpose	22
6.2	Chemicals efficiency and waste prevention	22
6.3	Water	25
6.4	Energy	26
6.5	Bio-Based Carbon Content	29
6.6	Process Safety	30
6.7	Innovative Manufacturing Processes and Technologies	31
7	Social Responsibility	31
7.1	Scope	31
7.2	Purpose	32
7.3	Reporting	32
	Annex A	A1
	A.1 Purpose	A1
	A.2 Chemical Enterprise	A1
	A.3 Final Report	A2
	Annex B	B1
	B.1 General	B1
	B.2 Chemical product and process certification	B1
	B.3 Suggested requirements for certifying organizations	B2

Annex C .....	C1
C.1 Background .....	C1
C.2 PME spreadsheet .....	C1
C.3 Example of a chemical process .....	C4
C.4 Alternate PME calculations .....	C4
Annex D .....	D1
D.1 An effect that does not completely meet the Tier I filter criteria .....	D1
D.2 An effect that involves an emerging human health, safety, and/or ecological impact of chemicals in commerce .....	D1
D.3 An effect that is an active area of scientific inquiry that remains controversial because of differing conclusions .....	D2
D.4 An effect that is not already incorporated within other, existing Tier I Qualified Chemical Characteristic tests, calculations or models .....	D3
D.5 National level government agencies (such as EPA/ NIEHS/ OSHA/ NIOSH/ DOT/ OECD/ ECHA/ MITI/ Health-Environment Canada) are developing ED definitions, screening and/or testing assays, defining interpretive methods, compiling data for evaluation, and/or are developing procedures to regulate the effect .....	D3
D.6 Conclusion .....	D3
Annex E .....	E1
Annex F .....	F1
F.1 GHS terminology .....	F1
F.2 Degradation/Biodegradation .....	F1
F.3 Bioaccumulation .....	F2
Annex G .....	G1
G.1 Rationale .....	G1
G.2 Tier I Criteria – Chemical Characteristics .....	G1
G.3 Tier II Criteria – Emerging Chemical Characteristics .....	G1
G.4 Tier III Criteria – Potential Chemical Characteristics .....	G2

## Foreword<sup>2</sup>

This American National Standard, NSF/GCI/ANSI 355 Greener Chemicals and Processes Information Standard, has been developed as part of the ongoing efforts of a number of interested parties to standardize information related to a chemical and its manufacturing processes in the molecular transformation phase of the chemical enterprise. Stakeholders involved in developing the Standard included chemical manufacturers, fabricators and formulators, end users, state and federal agencies, academics, and environmental non-governmental organizations.

The purpose of the Information Standard is to provide the chemical enterprise with a voluntary and standardized way to define and report environmental and human health hazards associated with a chemical product and its gate-to-gate manufacturing process impacts.

As used in this ANSI Standard, the term “should” indicates an optional reporting element where “shall” indicates a required reporting element.

Manufacturers of chemicals benefit by using NSF/GCI /ANSI 355 to develop one comprehensive report to satisfy many different requests for information from customers. This report serves as a basis for a normalized framework for business to business communication about chemicals throughout the supply chain.

Users of chemicals benefit by receiving a certified NSF/GCI /ANSI 355 report that contains complete, up-to-date, verified information from their suppliers and may be used as a foundation for informed decision making.

Comments on this Standard should be sent to NSF International, Standards Department, P.O. Box 130140, Ann Arbor, Michigan 48113-0140, USA or to [standards@nsf.org](mailto:standards@nsf.org).

---

<sup>2</sup> The information contained in this Foreword is not part of this American National Standard (ANS) and has not been processed in accordance with ANSI's requirements for an ANS. Therefore, this Foreword may contain material that has not been subjected to public review or a consensus process. In addition, it does not contain requirements necessary for conformance to the Standard.

This page is intentionally left blank.

NSF International and Green Chemistry Institute  
Standard for

## **Greener Chemicals and Processes Information**

Gate-to-gate information on chemical products and their manufacturing processes

### **1 General**

#### **1.1 Purpose**

The purpose of the Greener Chemicals and Processes Information Standard is to provide the chemical enterprise with a voluntary and standardized way to define and report the primary categories of information, their respective data elements, and data quality objectives pertaining to the relative greenness of a chemical product and its manufacturing process within one stage (i.e., gate-to-gate, as defined in 4) of its life cycle. This information shall be provided by suppliers to communicate clearly, with transparency and consistency, to help customers evaluate the relative greenness of a chemical product and process. The intent is for this information to be informative to life cycle assessments, but is not a life cycle assessment itself.

The Standard further stipulates reporting a minimum set of social responsibility criteria that are applied to the product and process claiming conformance.

For the purposes of this Standard, greener refers to the relative measure of ecosystem and human health impacts of a chemical and its process when compared to the same or similar chemical and its process.

#### **1.2 Scope**

This Standard applies to products and processes at facilities in any global location(s). Corporate-level aspects such as social responsibility apply irrespective of the location of the corporate headquarters, business incorporation, or facilities associated with the conforming product and process. Facility-level aspects are limited to only those facilities where the conforming product and process is located.

Each data element shall be addressed for both the conforming product and the process used to manufacture the product as specified by conformance pathways (optional or required) described in each section.

The scope of the Standard is limited to gate-to-gate (as defined in 4) or the molecular transformation phase of the chemical product and its processes and is depicted in 2.2.3 Establishing Process Boundaries.