AWS G2.4/G2.4M:2014
An American National Standard

Guide for the Fusion Welding of Titanium and Titanium Alloys

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Guide for the Fusion Welding of Titanium and Titanium Alloys

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Prepared by the
American Welding Society (AWS) G2 Committee on the Joining of Metals and Alloys

Under the Direction of the
AWS Technical Activities Committee

Approved by the
AWS Board of Directors

Abstract

The standard *Guide for the Fusion Welding of Titanium and Titanium Alloys* provides instructional guidance for the welding of titanium and titanium alloys. This guide explains processes, equipment, materials, workshop practices, joint preparation, welding technique, tests, and the repair of defects.

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Foreword

This foreword is not part of AWS G2.4/G2.4M:2014, *Guide for the Fusion Welding of Titanium and Titanium Alloys*, but is included for informational purposes only.

This specification makes use of both U.S. Customary Units and the International System of Units (SI). The measurements are not exact equivalents; therefore each system must be used independently of the other, without combining values in any way when referring to filler metal properties. In selecting rational metric units, the AWS A1.1, *Metric Practice Guide for the Welding Industry*, and the International Standard ISO 544, *Welding consumables — Technical delivery conditions for welding filler metals — Type of product, dimensions, tolerances and markings*, are used where suitable. Tables and figures make use of both U.S. Customary and SI Units, which, with the application of the specified tolerances, provide for interchangeability of products in both the U.S. Customary and SI Units.

A vertical line in the margin or underlined text in clauses, tables, or figures indicates an editorial or technical change from the 2007 edition.

Comments and suggestions for the improvement of this standard are welcome. They should be sent to the Secretary, AWS G2 Committee on Joining Metals and Alloys, American Welding Society, 8669 NW 36 St, # 130, Miami, FL 33166.

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