



BSI Standards Publication

Plastics piping systems for non-pressure underground drainage and sewerage — Polypropylene (PP)

Part 2: Guidance for the assessment of
conformity

National foreword

This Published Document is the UK implementation of CEN/TS 1852-2:2015. It supersedes DD CEN/TS 1852-2:2009 which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee PRI/88/1, Plastics piping for non-pressure applications.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

© The British Standards Institution 2015. Published by BSI Standards Limited 2015

ISBN 978 0 580 90348 9

ICS 23.040.01; 93.030

Compliance with a British Standard cannot confer immunity from legal obligations.

This Published Document was published under the authority of the Standards Policy and Strategy Committee on 31 December 2015.

Amendments issued since publication

Date	Text affected
------	---------------

TECHNICAL SPECIFICATION
SPÉCIFICATION TECHNIQUE
TECHNISCHE SPEZIFIKATION

CEN/TS 1852-2

December 2015

ICS 93.030; 23.040.01

Supersedes CEN/TS 1852-2:2009

English Version

**Plastics piping systems for non-pressure underground
drainage and sewerage - Polypropylene (PP) - Part 2:
Guidance for the assessment of conformity**

Systèmes de canalisations en plastiques pour les
branchements et les collecteurs d'assainissement sans
pression enterrés - Polypropylène (PP) - Partie 2:
Guide d'évaluation de la conformité

Kunststoff-Rohrleitungssysteme für erdverlegte
drucklose Abwasserkanäle und -leitungen -
Polypropylen (PP) - Teil 2: Empfehlungen für die
Beurteilung der Konformität

This Technical Specification (CEN/TS) was approved by CEN on 13 November 2015 for provisional application.

The period of validity of this CEN/TS is limited initially to three years. After two years the members of CEN will be requested to submit their comments, particularly on the question whether the CEN/TS can be converted into a European Standard.

CEN members are required to announce the existence of this CEN/TS in the same way as for an EN and to make the CEN/TS available promptly at national level in an appropriate form. It is permissible to keep conflicting national standards in force (in parallel to the CEN/TS) until the final decision about the possible conversion of the CEN/TS into an EN is reached.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

Contents		Page
European foreword		3
Introduction		4
1	Scope	6
2	Normative references	6
3	Terms and definitions	6
4	Abbreviated terms	10
5	General	10
6	Testing and inspection	10
6.1	Material specification	10
6.2	Grouping	10
6.2.1	General	10
6.2.2	Size groups	10
6.2.3	Fitting groups	11
6.3	Type testing (TT)	11
6.4	Batch release tests	15
6.5	Process verification tests	16
6.6	Audit tests	18
6.7	Indirect tests	19
6.8	Test records	20
Annex A (informative) Basic test matrix		21
Bibliography		22

European foreword

This document (CEN/TS 1852-2:2015) has been prepared by Technical Committee CEN/TC 155 “Plastics piping systems and ducting systems”, the secretariat of which is held by NEN.

This document supersedes CEN/TS 1852-2:2009.

The main change compared to the previous version concerns the compliance with the latest version of the template for assessment of conformity.

EN 1852 consists of the following parts, under the general title Plastics piping systems for non-pressure underground drainage and sewerage — Polypropylene (PP)

— Part 1: Specifications for pipes, fittings and the system

— Part 2: Guidance for the assessment of conformity (the present TS)

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

According to the CEN/CENELEC Internal Regulations, the national standards organisations of the following countries are bound to announce this Technical Specification: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Introduction

Figures 1 and 2 are intended to provide general information on the concept of testing and organisation of those tests used for the purpose of the assessment of conformity. For each type of test, i.e. type testing (TT), batch release test (BRT), process verification test (PVT), and audit test (AT), this document details the applicable characteristics to be assessed as well as the frequency and sampling of testing.

A typical scheme for the assessment of conformity of materials, pipes, fittings, joints or assemblies by manufacturers is given in Figure 1.

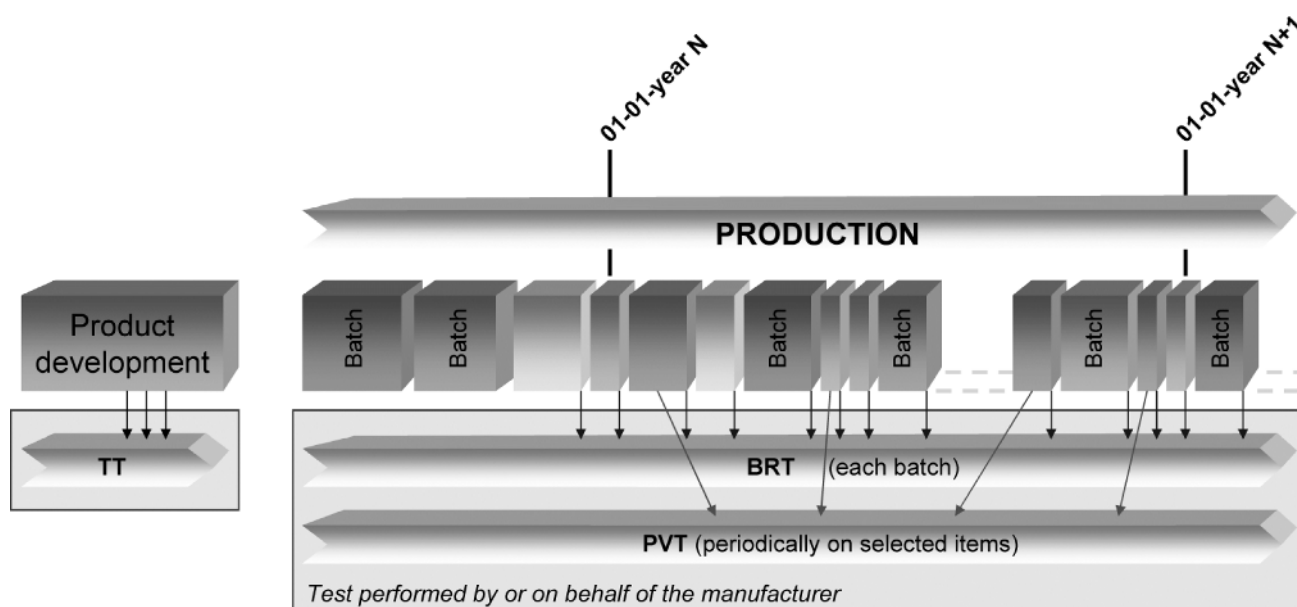


Figure 1 — Typical scheme for the assessment of conformity by a manufacturer

A typical scheme for the assessment of conformity of materials, pipes, fittings, joints or assemblies by manufacturers, including certification, is given in Figure 2.

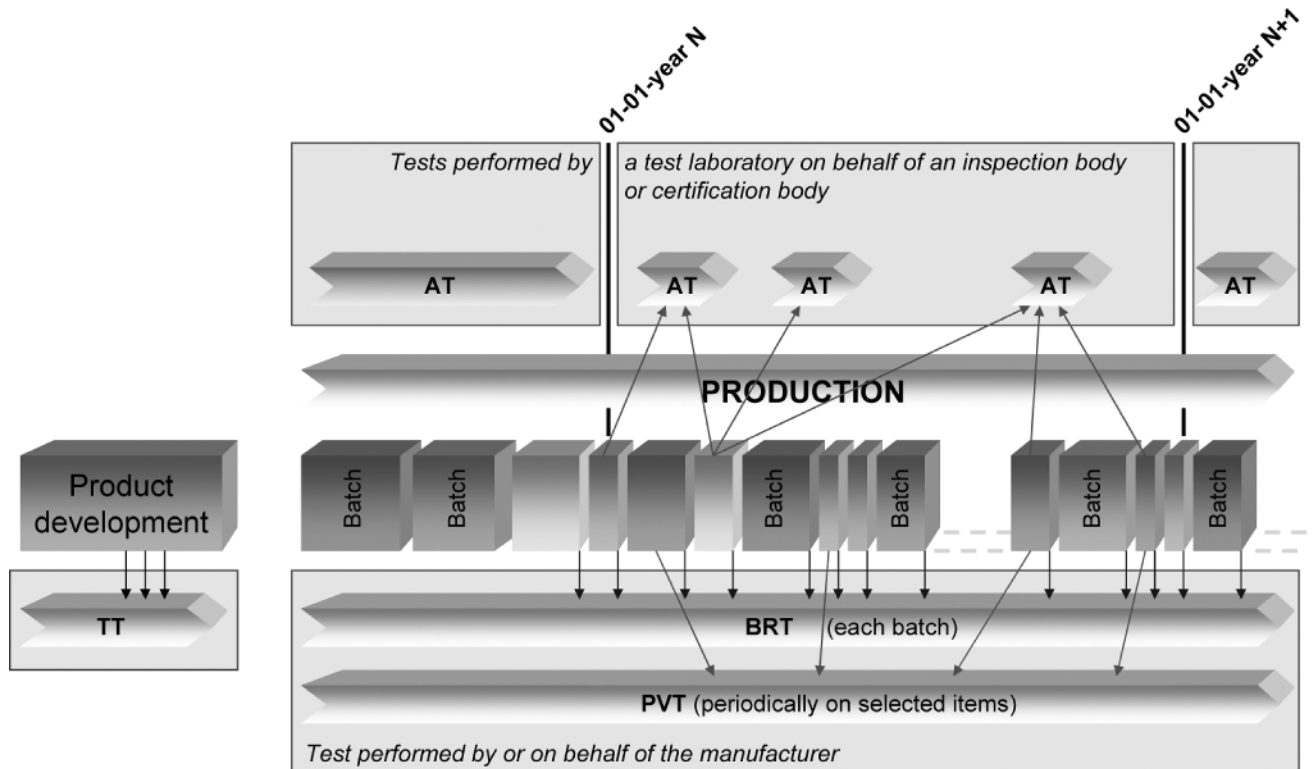


Figure 2 — Typical scheme for the assessment of conformity by a manufacturer, including certification

1 Scope

This Technical Specification gives guidance for the assessment of conformity of materials, products, joints and assemblies in accordance with the applicable part(s) of EN 1852 intended to be included in the manufacturer's quality plan as part of the quality management system and for the establishment of certification procedures.

NOTE In order to help the reader, a basic test matrix is given in Annex A.

In conjunction with EN 1852-1 this document is applicable to solid wall piping systems made of polypropylene (PP) intended to be used for:

- non-pressure underground drainage and sewerage outside the building structure (application area code "U"), and
- non-pressure underground drainage and sewerage for both buried in ground within the building structure (application area code "D") and outside the building structure.

This is reflected in the marking of products by "U" and "UD".

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1852-1:2009, *Plastics piping systems for non-pressure underground drainage and sewerage - Polypropylene (PP) - Part 1: Specifications for pipes, fittings and the system*

3 Terms and definitions

For the purposes of this document, the following terms and definitions given in EN 1852-1 and the following apply.

3.1 certification body

impartial body, governmental or non-governmental, possessing the necessary competence and responsibility to carry out certification of conformity according to given rules of procedure and management

Note 1 to entry: A certification body is preferably compliant with EN ISO/IEC 17021-1 [1].

3.2 inspection body

body, that performs inspection

Note 1 to entry: A body can be an organization or part of an organization.

Note 2 to entry: An inspection body is preferably compliant with EN ISO/IEC 17020 [2].