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**CGA S-10—2018**  
(Formerly TB-24)

**GUIDELINE TO MITIGATE HAZARDS FOR  
SMALL PRESSURE RELIEF VALVES THAT  
FAIL TO OPEN AT SET PRESSURE  
(CRACKING PRESSURES  
LESS THAN 100 PSI)**

**FIRST EDITION**

**CGA**  
Compressed Gas Association

*The Standard For Safety Since 1913*

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Work Item 16-030  
Cylinder Valve Committee

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NOTE—Technical changes from TB-24—2005 (Reaffirmed 2010) are underlined.

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