

Australian/New Zealand Standard™

**Specification for preservative treatment**

**Part 4: Laminated veneer lumber (LVL)**



Standards Australia



STANDARDS  
NEW ZEALAND  
Pūrongo Aotearoa

## **AS/NZS 1604.4:2002**

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This Joint Australian/New Zealand Standard was prepared by Joint Technical Committee TM-006, Timber Preservation and Durability. It was approved on behalf of the Council of Standards Australia on 26 October 2001 and on behalf of the Council of Standards New Zealand on 28 November 2001. It was published on 4 January 2002.

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The following interests are represented on Committee TM-006:

Australian Building Codes Board  
CSIRO Forestry and Forest Products  
Consumers Federation of Australia  
Housing Industry Association  
Institution of Engineers, Australia  
National Registration Authority for Agricultural and Veterinary Chemicals  
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## PREFACE

This Standard was prepared by the Joint Standards Australia/Standards New Zealand Committee TM/6, Timber Preservation and Durability.

The objective of this Standard is to specify requirements for preservative treatment of laminated veneer lumber (LVL) for protection against decay or insect attack.

This Standard does not specify the methods of preservative treatment that may be adopted to achieve the specified penetrations and retentions. Where the user is uncertain of the appropriate preservative treatment, additional information may be obtained from state, territory or federation forestry authorities or traders' associations.

This Standard is the third part in AS 1604, a series of Standards, which covers specification for preservative treatment of timber products, as follows:

AS 1604	Specification for preservative treatment
AS 1604.1	Part 1: Sawn and round timber
AS/NZS 1604.2	Part 2: Reconstituted wood-based products
AS/NZS 1604.3	Part 3: Plywood
AS/NZS 1604.4	Part 4: Laminated veneer lumber (LVL) (this Standard)
AS/NZS 1604.5	Part 5: Glued laminated timber products

Preservatives not covered in this edition, and which may have general application, should be brought to the attention of Standards Australia for consideration for inclusion in future editions.

### **Important Safety Notice**

**Improper use of the preservative chemicals and treated products may be hazardous. All individuals involved in the production or testing of treated products should be familiar with the relevant material safety data sheets.**

**Consumer information sheets dealing with the appropriate use and handling of treated products should be provided as the point of sale literature.**

For the purpose of user friendliness, the following colour page coding is used to differentiate between the five hazard classes:

- (i) *Orange*—Hazard class selection guide.
- (ii) *Yellow*—Hazard class 1.
- (iii) *Blue*—Hazard class 2.
- (iv) *Pink*—Hazard class 3.
- (v) *Green*—Hazard class 4.
- (vi) *Cream*—Hazard class 5.

Statements expressed in mandatory terms in notes to tables are deemed to be an integral part of this Standard.

The terms 'normative' and 'informative' have been used in this Standard to define the application of the appendix to which they apply. A 'normative' appendix is an integral part of a Standard, whereas an 'informative' appendix is only for information and guidance.

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## FOREWORD

The purpose of preservation is to extend the life of the laminated veneer lumber (LVL) by protecting it from decay or insect attack. This increases the range for the end application of the laminated veneer lumber (LVL) and renders it a more useful and reliable material for construction, building and engineering purposes.

The service life of the laminated veneer lumber (LVL) depends on a variety of factors. These include the natural durability of the timber species, the degree of preservative treatment, the range of hazards, the quality and type of glueline, and type of environment anticipated during the service life of the laminated veneer lumber (LVL). In addition, the severity of exposure can be reduced by alternative design. Regular inspection and maintenance procedures will assist in minimizing the effects of exposure.

In all conditions of use, the non-durable timber component of the laminated veneer lumber (LVL) can be made durable by correct preservative treatment. Service life may depend upon the laminated veneer lumber (LVL) having been ripped, cross-cut, shaped, bored, machined or having had any such operations or processes carried out prior to preservative treatment. Where subsequent machining is unavoidable and the treatment type is an envelope, supplementary protection should be applied to the cut surface; however, this protection cannot be expected to be as effective as the original recommended treatment.

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## SECTION 1 SCOPE AND GENERAL

**1.1 SCOPE**

This Standard sets out a specification for preservative treatment of laminated veneer lumber (LVL).

This Standard specifies the bond type, preservative penetration pattern, and the preservative retention requirements suitable for each hazard class (see Table 1). This Standard does not cover grade or seasoning condition.

**1.2 APPLICATION**

This Standard, in conjunction with AS 1604.1 and AS/NZS 1605, is intended for application throughout Australia and New Zealand.

## NOTES:

- 1 This Standard does not apply to finger-jointed material. In this case, the specifications in AS 1604.1 apply.
- 2 In Queensland the Timber Utilisation and Marketing Act 1987 and in New South Wales the Timber Marketing Act 1977 require approval of a preservative treatment and registration of a brand before timber, offered for sale in either of these states, can be described as preservative-treated. Detailed information about requirements of such legislation may be obtained from the state, territory or federation forestry authorities or traders' associations.
- 3 Where products are to be treated to comply with the requirements of this Standard, timber treaters should select suitable timber material to ensure that the finished product can be penetrated to the depth required for each hazard class.
- 4 Where a timber species' treatment properties are not known, trial samples placed into a normal charge/process should give indications of the timber's treatability. These indications should serve as a guide for the treater.

In addition, the following references set down the treatment properties of some well known commercial timbers of the world:

- (a) BS EN 350-2 (see Clause 1.3).
- (b) Keating W.G., Bolza., *Characteristics and uses of timber*, Vol.1, S.E. Asia, Northern Australia and the Pacific, INKATA PRESS Melbourne 1982.

**1.3 REFERENCED DOCUMENTS**

## AS

1604	Specification for preservative treatment
1604.1	Sawn and round timber
2754	Adhesives for timber and timber products
2754.1	Part 1: Adhesives for plywood manufacture