

ASME HST-6–2020
(Revision of ASME HST-6–2015)

Performance Standard for Air Wire Rope Hoists

AN AMERICAN NATIONAL STANDARD



**The American Society of
Mechanical Engineers**

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Two Park Avenue • New York, NY • 10016 USA

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FOREWORD

This Standard is one in a series that provides performance requirements for hoists; it was originally issued in 1986. It was developed by the ASME HST Standards Committee, Hoists — Overhead. It is intended to serve as a guide to manufacturers of the equipment, and to the purchasers and users of the equipment.

Standards in this series are

Designator	Title
HST-1	Performance Standard for Electric Chain Hoists
HST-2	Performance Standard for Hand Chain Manually Operated Chain Hoists
HST-3	Performance Standard for Lever Hoists
HST-4	Performance Standard for Overhead Electric Wire Rope Hoists
HST-5	Performance Standard for Air Chain Hoists
HST-6	Performance Standard for Air Wire Rope Hoists

This edition contains revisions to align the definitions in this Standard with the definitions in the other HST standards and ASME B30.16, as well as the addition of [para. 6-1.5.5](#). This edition also contains a new [Nonmandatory Appendix B](#) that, in conjunction with this Standard, is intended to provide guidance for both the manufacturer and end user to assist in configuring a hoist to make it suitable for use in a potentially explosive environment.

This Standard has been formatted in accordance with the 2019 ASME Codes and Standards Writing Guide and Editorial Style Guide.

This Standard is available for public review on a continuing basis. This provides an opportunity for additional public review input from industry, academia, regulatory agencies, and the public-at-large.

This Standard was approved as an American National Standard on September 11, 2020.

ASME HST COMMITTEE

Hoists — Overhead

(The following is the roster of the Committee at the time of approval of this Standard.)

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CORRESPONDENCE WITH THE HST COMMITTEE

General. ASME Standards are developed and maintained with the intent to represent the consensus of concerned interests. As such, users of this Standard may interact with the Committee by requesting interpretations, proposing revisions or a case, and attending Committee meetings. Correspondence should be addressed to:

Secretary, HST Standards Committee
The American Society of Mechanical Engineers
Two Park Avenue
New York, NY 10016-5990
<http://go.asme.org/Inquiry>

Proposing Revisions. Revisions are made periodically to the Standard to incorporate changes that appear necessary or desirable, as demonstrated by the experience gained from the application of the Standard. Approved revisions will be published periodically.

This Standard is always open for comment, and the Committee welcomes proposals for revisions. Such proposals should be as specific as possible, citing the paragraph number(s), the proposed wording, and a detailed description of the reasons for the proposal, including any pertinent documentation.

Proposing a Case. Cases may be issued to provide alternative rules when justified, to permit early implementation of an approved revision when the need is urgent, or to provide rules not covered by existing provisions. Cases are effective immediately upon ASME approval and shall be posted on the ASME Committee web page.

Requests for Cases shall provide a Statement of Need and Background Information. The request should identify the Standard and the paragraph, figure, or table number(s), and be written as a Question and Reply in the same format as existing Cases. Requests for Cases should also indicate the applicable edition(s) of the Standard to which the proposed Case applies.

Interpretations. Upon request, the HST Standards Committee will render an interpretation of any requirement of the Standard. Interpretations can only be rendered in response to a written request sent to the Secretary of the HST Standards Committee.

Requests for interpretation should preferably be submitted through the online Interpretation Submittal Form. The form is accessible at <http://go.asme.org/InterpretationRequest>. Upon submittal of the form, the Inquirer will receive an automatic e-mail confirming receipt.

If the Inquirer is unable to use the online form, he/she may mail the request to the Secretary of the HST Standards Committee at the above address. The request for an interpretation should be clear and unambiguous. It is further recommended that the Inquirer submit his/her request in the following format:

Subject:	Cite the applicable paragraph number(s) and the topic of the inquiry in one or two words.
Edition:	Cite the applicable edition of the Standard for which the interpretation is being requested.
Question:	Phrase the question as a request for an interpretation of a specific requirement suitable for general understanding and use, not as a request for an approval of a proprietary design or situation. Please provide a condensed and precise question, composed in such a way that a "yes" or "no" reply is acceptable.
Proposed Reply(ies):	Provide a proposed reply(ies) in the form of "Yes" or "No," with explanation as needed. If entering replies to more than one question, please number the questions and replies.
Background Information:	Provide the Committee with any background information that will assist the Committee in understanding the inquiry. The Inquirer may also include any plans or drawings that are necessary to explain the question; however, they should not contain proprietary names or information.

Requests that are not in the format described above may be rewritten in the appropriate format by the Committee prior to being answered, which may inadvertently change the intent of the original request.

Moreover, ASME does not act as a consultant for specific engineering problems or for the general application or understanding of the Standard requirements. If, based on the inquiry information submitted, it is the opinion of the Committee that the Inquirer should seek assistance, the inquiry will be returned with the recommendation that such assistance be obtained.

ASME procedures provide for reconsideration of any interpretation when or if additional information that might affect an interpretation is available. Further, persons aggrieved by an interpretation may appeal to the cognizant ASME Committee or Subcommittee. ASME does not “approve,” “certify,” “rate,” or “endorse” any item, construction, proprietary device, or activity.

Attending Committee Meetings. The HST Standards Committee regularly holds meetings and/or telephone conferences that are open to the public. Persons wishing to attend any meeting and/or telephone conference should contact the Secretary of the HST Standards Committee. Future Committee meeting dates and locations can be found on the Committee Page at <http://go.asme.org/HSTcommittee>.

Chapter 6-0

Scope, Definitions, References, and Appendices

SECTION 6-0.1: SCOPE

(a) This Standard establishes performance requirements for air wire rope hoists for vertical lifting service involving material handling of freely suspended (unguided) loads using wire rope as the lifting medium with one of the following types of suspension:

- (1) lug
- (2) hook or clevis
- (3) trolley
- (4) base or deck mounted (does not include winches of the type covered by ASME B30.7)
- (5) wall or ceiling mounted (does not include winches of the type covered by ASME B30.7)

(b) This Standard is applicable to hoists manufactured after the date on which this Standard is issued. It is not applicable to the following:

- (1) damaged or malfunctioning hoists
- (2) hoists that have been misused or abused
- (3) hoists that have been altered without authorization of the manufacturer or a qualified person
- (4) hoists used for lifting or supporting people
- (5) hoists used for the purpose of drawing both the load and the hoist up or down the hoist's own wire rope
- (6) hoists used for marine and other applications as required by the U.S. Department of Defense (DOD), unless

[Nonmandatory Appendix A](#) is invoked

(c) The requirements of this Standard shall be applied together with the requirements of ASME B30.16. Please also refer to ASME B30.16 for requirements pertaining to marking, construction, and installation; inspection, testing, and maintenance; and operations.

SECTION 6-0.2: DEFINITIONS

abnormal operating conditions: environmental conditions that are unfavorable, harmful, or detrimental to the operation of a hoist, such as excessively high or low ambient temperatures, exposure to weather, corrosive fumes, dust-laden or moisture-laden atmospheres, and hazardous locations.

ambient temperature: the temperature of the atmosphere surrounding the hoist.

base or deck mounted: a type of mounting where the hoist is mounted to the top side of a horizontal supporting surface.

beam: an overhead standard structural or specially fabricated shape on which the trolley operates.

block, load: the assembly of hook or shackle, swivel, bearing, pins, sheaves, and frame suspended by the rope. This shall include all appurtenances reeved into the hoisting ropes.

brake: a device, other than a motor, used for retarding or stopping motion by means of friction or power means.

brake, holding: a friction brake for a hoist that is automatically applied and prevents motion when the air supply is interrupted.

brake, mechanical load: an automatic type of friction brake used for controlling loads in a lowering direction. This unidirectional device requires torque from the motor to lower a load, but does not impose additional load on the motor when lifting a load. This may also be used as a holding brake if designed as such by the manufacturer.

braking, control: a method of controlling speed by removing energy from the moving body or by imparting energy in the opposite direction.

braking, dynamic: a method of controlling speed by using the motor as a compressor.

braking, mechanical: a method of controlling or reducing speed by friction.

ceiling mounted: a type of mounting where the hoist is mounted to the underside of a horizontal supporting surface.