



BSI Standards Publication

Fibre optic interconnecting devices and passive components — Fibre optic connector optical interfaces

Part 3-30: End face geometry — Angled PC end face PPS
rectangular ferrule multimode A1b fibres

National foreword

This Published Document is the UK implementation of IEC PAS 63267-3-30:2021.

The UK participation in its preparation was entrusted to Technical Committee GEL/86/2, Fibre optic interconnecting devices and passive components.

A list of organizations represented on this committee can be obtained on request to its committee manager.

Contractual and legal considerations

This publication has been prepared in good faith, however no representation, warranty, assurance or undertaking (express or implied) is or will be made, and no responsibility or liability is or will be accepted by BSI in relation to the adequacy, accuracy, completeness or reasonableness of this publication. All and any such responsibility and liability is expressly disclaimed to the full extent permitted by the law.

This publication is provided as is, and is to be used at the recipient's own risk.

The recipient is advised to consider seeking professional guidance with respect to its use of this publication.

This publication is not intended to constitute a contract. Users are responsible for its correct application.

This publication is not to be regarded as a British Standard.

© The British Standards Institution 2021
Published by BSI Standards Limited 2021

ISBN 978 0 539 16998 0

ICS 33.180.20

Compliance with a Published Document cannot confer immunity from legal obligations.

This Published Document was published under the authority of the Standards Policy and Strategy Committee on 30 June 2021.

Amendments/corrigenda issued since publication

Date	Text affected
------	---------------



IEC PAS 63267-3-30

Edition 1.0 2021-05

PUBLICLY AVAILABLE SPECIFICATION PRE-STANDARD

**Fibre optic interconnecting devices and passive components – Fibre optic connector optical interfaces –
Part 3-30: End face geometry – Angled PC end face PPS rectangular ferrule multimode A1b fibres**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

ICS 33.180.20

ISBN 978-2-8322-9837-4

Warning! Make sure that you obtained this publication from an authorized distributor.

CONTENTS

FOREWORD.....	3
1 Scope.....	5
2 Normative references	5
3 Terms and definitions	5
4 Description	5
5 Interface parameters	6
Annex A (normative) Minus coplanarity	10
Bibliography.....	11
Figure 1 – Fibre numbering conventions	7
Figure 2 – Interface dimensions related to longitudinal offset.....	7
Figure A.1 – Illustration of fibre line and minus coplanarity parameters	10
Table 1 – Optical interface variant information	6
Table 2 – Physical contact end face geometry dimensions having < 50 % fibres with core dip for optical interface variant 1116	8
Table 3 – Physical contact end face geometry dimensions having ≥ 50 % fibres with core dip for optical interface variant 1116	9

INTERNATIONAL ELECTROTECHNICAL COMMISSION

**FIBRE OPTIC INTERCONNECTING
 DEVICES AND PASSIVE COMPONENTS –
 FIBRE OPTIC CONNECTOR OPTICAL INTERFACES –**

**Part 3-30: End face geometry – Angled PC end
 face PPS rectangular ferrule multimode A1b fibres**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

A PAS is an intermediate specification made available to the public and needing a lower level of consensus than an International Standard to be approved by vote (simple majority).

IEC PAS 63267-3-30 has been prepared by subcommittee 86B: Fibre optic interconnecting devices and passive components, of IEC technical committee 86: Fibre optics.

The text of this PAS is based on the following document:

This PAS was approved for publication by the P-members of the committee concerned as indicated in the following document

Draft PAS	Report on voting
86B/4432/DPAS	86B/4457/RVDPAS

Following publication of this PAS, which is a pre-standard publication, the technical committee or subcommittee concerned may transform it into an International Standard.

This PAS shall remain valid for an initial maximum period of 2 years starting from the publication date. The validity may be extended for a single period up to a maximum of 2 years, at the end of which it shall be published as another type of normative document, or shall be withdrawn.

FIBRE OPTIC INTERCONNECTING DEVICES AND PASSIVE COMPONENTS – FIBRE OPTIC CONNECTOR OPTICAL INTERFACES –

Part 3-30: End face geometry – Angled PC end face PPS rectangular ferrule multimode A1b fibres

1 Scope

This part of IEC 63267 defines certain dimensional limits of an 16F MM angled PC rectangular polyphenylene sulphide (PPS) ferrule optical interface in order to meet specific longitudinal offset requirements for fibre-to-fibre interconnection. Ferrules made from the material specified in this document are suitable for use in categories C, OP, OP+, I and E as defined in IEC 61753-1.

Ferrule interface dimensions and features are contained in IEC 61754 (all parts), which deals with fibre optic connector interfaces.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 61300-3-30, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 3-30: Examinations and measurements – Endface geometry of rectangular ferrule*

3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

4 Description

The performance of a multimode angled PC rectangular ferrule optical interface is determined by the accuracy with which the optical datum targets of two mating ferrules are aligned with each other. There are three conditions affecting the alignment of the optical datum targets: lateral offset, angular offset, and longitudinal offset.

Parameters influencing the lateral and angular offset of the optical fibre axes include the following:

- fibre hole deviation from designated location;
- fibre cladding diameter relative to fibre hole clearance;