



# **CGA P-8.3—2021 PERLITE MANAGEMENT**

**FIFTH EDITION**

## PREFACE

As part of a program of harmonization of industry standards, the Compressed Gas Association (CGA) has published CGA P-8.3, *Perlite Management*, jointly produced by members of the International Harmonization Council.

This publication is intended as an international harmonized standard for the worldwide use and application of all members of the Asia Industrial Gases Association (AIGA), Compressed Gas Association (CGA), European Industrial Gases Association (EIGA), and Japan Industrial and Medical Gases Association (JIMGA). Each association's technical content is identical, except for regional regulatory requirements and minor changes in formatting and spelling.

## PLEASE NOTE:

The information contained in this document was obtained from sources believed to be reliable and is based on technical information and experience currently available from members of the Compressed Gas Association, Inc. and others. However, the Association or its members, jointly or severally, make no guarantee of the results and assume no liability or responsibility in connection with the information or suggestions herein contained. Moreover, it should not be assumed that every acceptable commodity grade, test or safety procedure or method, precaution, equipment or device is contained within, or that abnormal or unusual circumstances may not warrant or suggest further requirements or additional procedure.

This document is subject to periodic review, and users are cautioned to obtain the latest edition. The Association invites comments and suggestions for consideration. In connection with such review, any such comments or suggestions will be fully reviewed by the Association after giving the party, upon request, a reasonable opportunity to be heard. Proposed changes may be submitted via the Internet at our website, [www.cganet.com](http://www.cganet.com).

This document should not be confused with federal, state, provincial, or municipal specifications or regulations; insurance requirements; or national safety codes. While the Association recommends reference to or use of this document by government agencies and others, this document is purely voluntary and not binding unless adopted by reference in regulations.

A listing of all publications, audiovisual programs, safety and technical bulletins, and safety posters is available via the Internet at our website at [www.cganet.com](http://www.cganet.com). For more information contact CGA at Phone: 703-788-2700, ext. 799. E-mail: [customerservice@cganet.com](mailto:customerservice@cganet.com).

Work Item 23-019  
Atmospheric Gases and Equipment Committee

NOTE—Technical changes from the previous edition are underlined.

FIFTH EDITION: 2021  
FOURTH EDITION: 2017  
THIRD EDITION: 2012  
SECOND EDITION: 2005

© 2021 The Compressed Gas Association, Inc. All rights reserved.

All materials contained in this work are protected by United States and international copyright laws. No part of this work may be reproduced or transmitted in any form or by any means, electronic or mechanical including photocopying, recording, or any information storage and retrieval system without permission in writing from The Compressed Gas Association, Inc. All requests for permission to reproduce material from this work should be directed to The Compressed Gas Association, Inc., 8484 Westpark Drive, Suite 220, McLean VA 22102. You may not alter or remove any trademark, copyright or other notice from this work.

<b>Contents</b>	<b>Page</b>
1 Introduction.....	1
2 Scope .....	1
3 Definitions.....	1
4 Personnel safety.....	2
4.1 Working with perlite .....	2
4.2 Personal protective equipment.....	2
4.3 Cryogenic enclosure entry.....	3
5 Inspections and precautions during operation.....	3
5.1 Cryogenic enclosure atmospheric check.....	3
5.2 Cryogenic enclosure annular space pressure check.....	3
5.3 Ice formation.....	3
5.4 Perlite abrasion.....	4
6 Perlite removal .....	4
6.1 Before perlite removal .....	4
6.2 Cryogenic enclosure perlite removal .....	5
7 Perlite installation .....	6
7.1 Packaging.....	6
7.2 Perlite quality.....	6
7.3 Filling to avoid insulation space voids .....	6
7.4 Purge gas supply.....	7
7.5 Settling.....	7
8 Disposal of perlite.....	7
9 Emergency plan for perlite releases.....	7
10 References .....	8

This page is intentionally blank.

## 1 Introduction

Perlite is used as an insulation medium in cryogenic enclosures such as coldboxes, cryogenic liquid tanks, field-erected flat bottom tanks, and pipe ducts where perlite is filled into the annular spaces between the inner and the outer shells.

## 2 Scope

Perlite is nontoxic and nonflammable; however, the nature of the material and the large quantities involved require the use of special operations, handling, and safety procedures. This publication provides guidance for reducing the risks of uncontrolled perlite releases and incidents that have potential for serious personnel injury, property damage, downtime, environmental impact, and consequences outside the perimeter of the plant.

It covers the use of perlite in cryogenic enclosures and focuses on safety, perlite handling procedures, and emergency perlite management. This publication is for industrial gas plant manufacturers, owners, and operators of facilities that use and maintain perlite as an insulation medium for cryogenic equipment. Insulating materials such as mineral wool or vermiculite and other synthetic silicates are not covered in this publication. This publication does not cover hazards related to toxic and flammable gases.

Information regarding design considerations, operation, and maintenance of cryogenic enclosures is contained in CGA P-8.8, *Safe Design and Operation of Cryogenic Enclosures* [1]<sup>1</sup>.

This publication does not attempt to recommend or establish specific design or usage criteria but provides best practices. The end user shall determine the specific requirements.

## 3 Definitions

For the purpose of this publication, the following definitions apply.

### 3.1 Publication terminology

#### 3.1.1 Shall

Indicates that the procedure is mandatory. It is used wherever the criterion for conformance to specific recommendations allows no deviation.

#### 3.1.2 Should

Indicates that a procedure is recommended.

#### 3.1.3 May

Indicates that the procedure is optional.

#### 3.1.4 Will

Is used only to indicate the future, not a degree of requirement.

#### 3.1.5 Can

Indicates a possibility or ability.

### 3.2 Technical definitions

#### 3.2.1 Coldbox

Cylindrical or rectangular enclosure, typically metal, surrounding the distillation columns and other cryogenic equipment.

NOTE—The space between the columns and the inner coldbox shell is filled with insulation material, typically perlite.

---

<sup>1</sup> References are shown by bracketed numbers and are listed in order of appearance in the reference section.