



AMERICAN NATIONAL STANDARD

Shaft alignment methodology, Part 3: alignment of vertically oriented rotating machinery

Secretariat:

Acoustical Society of America

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Abstract

This standard establishes methodology consistent with industry best practices for the measurement, analysis, and correction of alignment of shafts on vertically oriented rotating machinery coupled by either flexible or rigid type couplings. Examples of different types of vertically oriented pumps are discussed but the measurement, analysis, and correction principles will apply to any type of rotating machinery where the shafts are oriented in a position other than pure horizontal. The standard addresses conditions for machinery mounting, acceptability criteria for spigot fits on machine casings, and acceptability guidelines for vertically oriented shafts with rigid couplings. Ancilliary information is provided in five Annexes.

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Contents

1. Scope	1
2. Normative references.....	10
3. Terms and definitions.....	10
4. Safety	10
5. Measurement	10
5.1. Measurement methods and tools to determine off-line shaft centerline positions.....	10
5.2. Factors affecting measurements.....	11
6. Factors that influence the response to alignment corrections	11
6.1. Machinery structural support systems on vertical pumps	11
6.2. Shaft runout.....	13
6.3. Coupling hub runout.....	13
6.4. Piping strain, conduit strain, and other external forces.....	13
6.5. Machinery degradation.....	14
7. Analysis.....	14
7.1. Alignment needs assessment	14
7.2. Alignment condition assessment	15
7.3. Soft foot.....	15
7.4. Concentricity and perpendicularity.....	15
7.5. Pilot fits.....	15
7.6. Permissible residual misalignment.....	16
7.7. Alignment modeling.....	18
8. Correcting misalignment conditions	18
8.1. Factors that influence alignment corrections on dry pit vertical pumps	19
8.2. Factors that influence alignment corrections on vertical turbine pumps.....	20
9. Documentation	21
Annex A (informative) Alignment, levelness, and plumbness.....	22
Annex B (informative) Preliminary checks on vertical machinery	24
B.1. Runout	24
B.2. Concentricity and perpendicularity measurements	27
B.3. Pilot fits	30
Annex C (informative) Preliminary checks on vertical machinery.....	31
Annex D (informative) Example of Dry Pit vertical pump alignment	41
Annex E (informative) Example of Vertical Turbine pump alignment	46

Tables

Table 1 – Calibration options for the reference microphone and associated typical measurement uncertainty.....	12
Table 2 – Typical uncertainty components.....	13

Figures

Figure 1 - Example of a dry pit vertical pump with two distinct flexing planes.....	2
Figure 2 - Example of a dry pit vertical pump.....	3
Figure 3 - Example of a dry pit vertical pump.....	4
Figure 4 - Example of a vertical turbine pump.....	5
Figure 5 - Example of a vertical turbine pump.....	6
Figure 6 - Example of a hollow shaft motor driven vertical pump.....	7
Figure 7 - Example of a single stage overhung impeller with flexible coupling (API type OH3).....	8
Figure 8 - Example of a single stage overhung impeller with rigid coupling (API type OH4).....	9
Figure 10 - Example of “Tolerance Planes” in a vertical turbine pump with a rigid coupling.....	17
Figure 11 - Guidelines for acceptable amounts of misalignment of rigidly coupled shafts.....	18
Figure 12 - Cardan error on universal joint type couplings.....	19
Figure 13 - Recessed fit between motor and pump.....	20
Figure A1 - Possible alignment and plumbness conditions of a dry pit vertical pump.....	22
Figure B1 - Measuring runout on a dry pit vertical pump..... 225	
Figure B2 - Runout measurements on a vertical turbine pump with a rigid coupling.....	26
Figure B3 - Measuring concentricity and perpendicularity on a motor..... 257	
Figure B4 - Measuring concentricity and perpendicularity on a pump.....	28
Figure B5 - The concentricity and perpendicularity checks may pass but acceptability may still fail due to surface distortion.....	29

Figure B6 - Measuring pilot diameters and pilot indexing depth.....	30
Figure C1 - Different misalignment conditions on a vertical turbine pump.....	302
Figure C2 - Centering the pump shaft in its upper bushing.....	30
Figure C3 - Measurement method applied to vertically oriented shafts where there are two distinct flexing points in the coupling design.....	31
Figure C4 - Measurement method applied to vertically oriented shafts where there are three (or more) distinct flexing points in the coupling design.....	32
Figure C5 - Face-Rim method applied to vertically oriented shafts.....	33
Figure C6 - Double Radial method applied to vertically oriented shafts.....	34
Figure C7 - How to determine the maximum misalignment deviation on a misaligned vertical turbine pump with a rigid coupling.....	40
Figure D1 - Drive arrangement of a dry pit vertical pump.....	41
Figure D2 - As-found alignment model between the motor, steady bearing, and pump in the north to south direction.....	42
Figure D3 - As-found alignment model between the motor, steady bearing, and pump in the east to west direction.....	43
Figure D4 - Final alignment model between the motor, steady bearing, and pump in the north to south direction.....	44
Figure D5 - Final alignment model between the motor, steady bearing, and pump in the east to west direction.....	42
Figure E1 - As-found condition of a vertical turbine pump.....	44
Figure E2 - As-found alignment model between the motor and pump in the north to south direction.....	457
Figure E3 - As-found alignment model between the motor and pump in the east to west direction.....	46
Figure E4 - Shim spreadsheet and final shims need to correct the angular misalignment condition and the soft foot.....	49
Figure E5 - Final alignment model between the motor and pump in the north to south direction...	50
Figure E6 - Final alignment model between the motor and pump in the east to west direction.....	50
Figure E7 - Double Radial method for hollow shaft motors.....	51

Foreword

This Foreword is for information only and is not a part of the American National Standard ASA/ANSI S2.75-2021/Part 3 American National Standard Shaft alignment methodology, Part 3: alignment of vertically oriented rotating machinery. As such, this Foreword may contain material that has not been subjected to public review or a consensus process. In addition, it does not contain requirements necessary for conformance to the standard.

This standard comprises a part of a group of definitions, standards, and specifications for use in mechanical vibration and shock. It was developed and approved by Accredited Standards Committee S2, Mechanical Vibration and Shock, under its approved operating procedures. Those procedures have been accredited by the American National Standards Institute (ANSI). The Scope of Accredited Standards Committee S2 is as follows:

Standards, specification, methods of measurement and test, and terminology in the field of mechanical vibration and shock, and condition monitoring and diagnostics of machines, including the effects of exposure to mechanical vibration and shock on humans, including those aspects which pertain to biological safety, tolerance and comfort.

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American National Standard

Shaft Alignment Methodology, Part 3: Alignment of Vertically Oriented Rotating Machinery

1. Scope

Application of alignment concepts concerning relative positions of vertically oriented rotating shafts connected by mechanical means. Examples of a dry pit vertical pumps are shown in figures 1 through 3. Examples of vertical turbine pumps are shown in figures 4 and 5. An example of a hollow shaft motor driven vertical pump is shown in figure 6. Figures 7 and 8 are examples of single stage overhung pumps.